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Title	Practical optimization method for dual-flow countercurrent extraction : purification of glycyrrhizin
Sub Title	
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Publisher	共立薬科大学
Publication year	1992
Jtitle	共立薬科大学研究年報 (The annual report of the Kyoritsu College of Pharmacy). No.37 (1992.) ,p.63- 63
JaLC DOI	
Abstract	
Notes	抄録
Genre	Technical Report
URL	https://koara.lib.keio.ac.jp/xoonips/modules/xoonips/detail.php?koara_id=AN00062898-00000037-0063

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Practical Optimization Method for Dual-flow Countercurrent Extraction : Purification of Glycyrrhizin*

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An optimization method for the dual-flow countercurrent extraction of a mixture, the components of which show a concentration dependency in its distribution ratio, has been developed. As an experimental demonstration, commercial glycyrrhizin (about 90% purity) was purified to 99.8% with high recovery using a two-phase system (1-butanol and 0.1M NaCl) in the presence of 0.02M tetra-n-butylammonium hydroxide, and under the optimum conditions of the present method. To acquire 90.0% recovery of glycyrrhizin in an organic extract, the flow rate of the organic solvent was calculated to be 0.943 ml/min (aqueous solvent. 1.06 ml/min). Extraction performed at the derived flow rates obtained 87.2% recovery of glycyrrhizin in the organic extract, showing the propriety of the optimization method.

* 本報告は *Anal. Sci.* 8 (3), 367—374 (1992) に発表.